REVISION TABLE			
REV.	DRAWING No.	DATE	DESCRIPTION
A	BHA/DRA/358-01-02	15/04/98	ORIGINAL ISSUE
B	BHA/DRA/358-01-02	20/8/98	ECR-60

Qty B	354	-	10	-	10	MS20426AD3-4	RIVET	358-04-01
Qty B	353	-	24	-	24	358-008-001-12	DOUBLER 5" DIA EXTERNAL (FLOAT BAG)	358-11-01
Qty B	352	-	24	-	24	358-008-001-11	DOUBLER 3" DIA INTERNAL (FL BAG)	358-11-01
Qty B	351	-	12	-	12	358-008-001-10	NYLON WEBBING MITRED BECKET END(FL BAG)	358-11-01
Qty B	350	-	6	-	6	358-008-001-09	LONGITUDINAL DIAPHRAGM (FLOAT BAG)	358-11-01
Qty B	349	as req		as req		358-008-001-08	THREAD BONDED POLY STITCH (FL BAG)	358-11-01
Qty B	348					BLANK		
Qty B	347	-	12	-	12	358-008-001-06	BRAID NYLON PIPING (FLOAT BAG)	358-11-01
Qty B	346	-	12	-	12	358-008-001-05	MOUNTING BECKET (FLOAT BAG)	358-11-01
Qty B	345	-	6	-	6	358-008-001-04	END FORWARD (FLOAT BAG)	358-11-01
Qty B	344	-	6	-	6	358-008-001-03	BODY (FLOAT BAG)	358-11-01
ITEM	QUANTITY FOR OPP	QUANTITY FOR SHN	QUANTITY FOR OPP	QUANTITY FOR SHN	PART No.	DESCRIPTION		DRAWING REF.

APPROVED pursuant to a direction given by Regulation 35 of the Civil Aviation Regulations on
date: 1-9-98
signature: C.W. Whitney
name: C.W. WHITNEY
being an Authorised Person for and on behalf of Helitech Pty Ltd
Certificate of Approval 3300
A.C.N. 010 600 987

REFERENCE DRAWINGS	
BHA/DRA/358-01-01	MATERIALS LIST

MANUFACTURING OPERATIONS

ALL DIMENSIONS TO BE MET AFTER PLATING.
REMOVE ALL BURRS.
BREAK ALL SHARP EDGES 0.015"-0.031" 0.4mm-0.8mm

TOLERANCE (Except where otherwise stated)
Over Up To Tolerance

ANGULAR TOLERANCE (U.N.O) +/- 0.5°

SURFACE ROUGHNESS U.N.O (INCLUDING REAMED HOLES FOR DRILLED HOLES)
BEND RADIUS
CORNERS AND FILLETS
MARK PART # (W REGION MARKED:
WELDING
ALL WELDING FULL PENETRATION
A 3mm BEAD MUST REMAIN ON AT LEAST ONE SIDE U.N.O

MATERIAL
TREATMENT

DIMENSIONS IN MM

Helitech PTY LTD
BRISBANE HELIPORT
LAWNTON AVE. EAGLEFARM
Incorporated In Queensland
PHONE: (07) 32694077
FAX: (07) 32687815
AS 1100

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DRAWN	NORA KINNUNEN
DATE	20/8/98
SCALE	N/A
CHECKED BY	C.W.WHITNEY
DATE PLOTTED	20/8/98

Client: HELITECH PTY. LTD.

Title: KWIK FLOAT INSTALLATION
MATERIALS LIST (CONTINUED)
BELL 206 A & B SERIES

IRN	CI	Drawing Number	Revision
323	117, 118	BHA/DRA/358-01-02	B